

Production Capacity Sheet

Line/Area	
Shift	

Product	
Date	

TIME PARAMETERS

Shift Time: min

Planned Breaks:

- Lunch: sec
- Technological breaks: sec
- Preventive maintenance: sec
- Available Working Time: sec

OPERATION SEQUENCE

Parameter	Value	Unit of Measurement
Available Time		min
Takt Time		sec/pc
Maximum Capacity		pcs/shift
Planned Load		%
Planned Output		pcs/shift

Bottleneck: _____

Constraining Capacity: _____ pcs/shift

ACTION PLAN TO INCREASE CAPACITY

1. _____
2. _____
3. _____
4. _____

Responsible _____

Implementation Date _____

Verified by _____

Signature _____

Date _____

Contact us

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