

Job Element Sheet

Operation		Product	
Operator		Date	

OPERATION SEQUENCE

Work Element	Time (sec)	Machine Time	Manual Time	Walking Time

Totals

- Manual work: ______ secMachine work: _____ secWalking time: _____ sec
- Total time: _____ sec

EFFICIENCY ANALYSIS

• % Manual work:	sec
• % Machine work:	sec
• % Walking:	sec
Operator load factor:	sec

OPERATION SEQUENCE

Element	Current Time	Reduction Potential	Proposed Improvement

Prepared by	Date

Contact us

processnavigation.com

+48 780 633 010